

# Liquid ring vacuum pumps 液环式真空泵

In close coupled design 机泵同轴设计



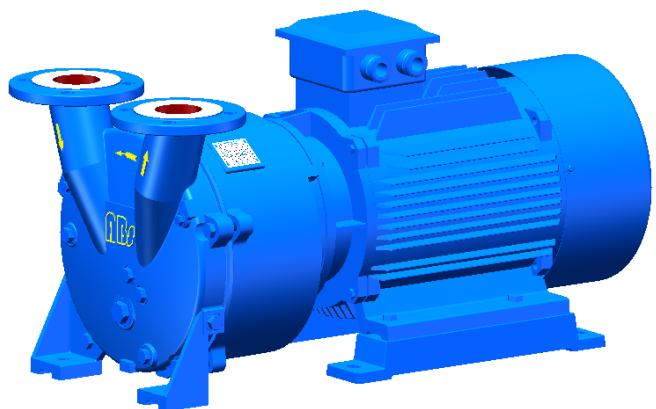
**VA 25, 50, 90, 125, 150, 250, 325, 425**

## PRESSURE RANGE:

入口压力范围 : 33 – 1013 mbar

## SUCTION VOLUME:

入口流量 : 24 - 470 m<sup>3</sup>/h



## CONSTRUCTION TYPE

### 结构型式

ABs liquid ring vacuum pumps are displacement pumps of uncomplicated and robust construction with the following particular features:

ABS 液环式真空泵是结构简单使用可靠的容积变化式泵，具有如下特点：

nearly isothermal compression

几乎等温压缩

oil-free, as no lubrication in the working chamber  
therefore non-polluting

在工作腔内无需润滑，因而绝对无油，无污染

Capable of handling of nearly all gases and vapours

可处理几乎所有的气体和蒸汽

small quantities of entrained liquid can be handled

可处理少量的夹带液体

easy maintenance and reliable operation

易维护，高可靠性

low noise and nearly free from vibration

低噪音，几乎无振动

wide choice of materials, therefore applicable nearly  
everywhere

广泛的材质选择，基本上可用于所有场合

shaft not in contact with the medium

轴不接触介质

protection against cavitation as standard

气蚀保护作为标准配置

incorporated dirt drain

一体式排污

no metallic contact of the rotating parts

旋转部件没有金属接触

ABs liquid ring vacuum pumps VA are single-stage

ABs VA 系列液环式真空泵是单级泵。

## NOTE

### 注意事项

During operation the pump must be supplied continuously with service liquid, normally water, in order to eliminate the heat resulting from the gas compression and to replenish the liquid ring, because part of the liquid is leaving the pump together with the gas. This liquid can be separated from the gas in a liquid separator (see last page) and reused.

The pumps are equipped with a connection through which the contaminated service liquid can be drained continuously during operation (dirt drain), if necessary.

泵运转期间需连续不断地补充工作液（通常为水），以带走气体压缩而产生的热量和补充部分随气体排出的工作液。此部分工作液可在气液分离器中与气体分开（请见样本附件部分），以重新利用。

泵可按需要配备连接管线，以保证在运转条件下连续地排放被污染的工作液。

The direction of rotation is clockwise, when looking from the motor towards the pump.

从泵的驱动端看，泵的旋转方向为顺时针。

## APPLICATION

### 应用

Handling and exhausting of dry and humid gases; entrained liquid can be handled during normal duty. The pumps are applied in all fields where a pressure of 33 to 900 mbar must be generated.

干气和湿气的处理和抽除；正常条件下可处理夹带少量的液体。此真空泵可用于所有需要33 mbar到900 mbar的场合。

## GENERAL TECHNICAL DATA 常规技术数据

Pump type 泵型号		Unit 单位	VA 25	VA 50	VA 90	VA125	VA 150	VA 250	VA 325	VA 425
Synchronous speed 同步转速	50 Hz 60 HZ	rpm	3000 3500		1500 1750					
Max. compression over atmospheric pressure 最大背压		bar				0.3				
Max. admissible pressure difference 允许最大压差		bar				1.1				
Test pressure above atmospheric pressure 水压试验 ( 表压 )		bar	1		3					
Moment of inertia of the rotating pump parts and water filling 满水时转动部件的惯性力矩		kg · m <sup>2</sup>	0.003	0.0095	0.035	0.053	0.069	0.097	0.14	0.21
Noise level at a suction pressure of 80 mbar 在80mbar 入口压力下的噪音		dB (A)	68	69	72			76	78	
Max. gas temperature 最大吸气温度	Dry gas 干气	°C				200				
	Saturated gas 饱和气	°C				100				
Service liquid 工作液 max. recommended temperature for water as working liquid 工作液为水的最大推荐温度 max. admissible temperature for other suitable working liquids 对其他适合的工作液最大允许温度 max. kinematic viscosity 最大运动粘度 max. density 最大密度 volume up to shaft level 到轴中心线的容积		°C				40				
		°C				80				
		mm <sup>2</sup> /s				4				
		kg/m <sup>3</sup>				1200				
		liter	0.3	0.4	2.4	2.8	3.2	4.0	4.2	4.7

The combination of several limiting values is not admissible.

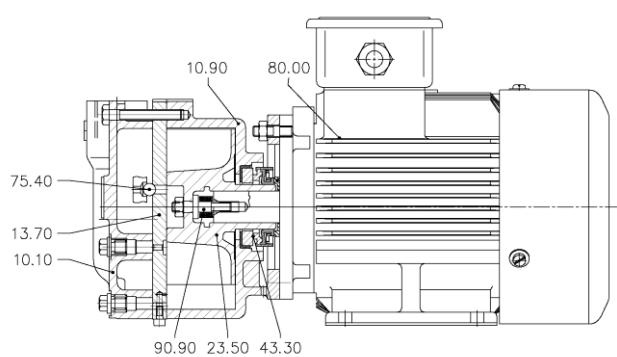
不允许将几种极限值同时选择。

## Material design 材料设计

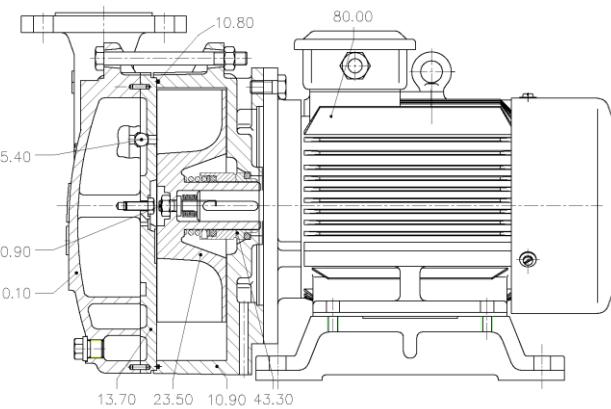
Material Design 材料设计		OK	4B	SZ	0D	0E	0F		
Pump Type 泵型号	VA 25,50	√							
	VA 90,125,150	√	√	√	√	√	√		
	VA 250	√	√	√	√	√	√		
	VA 325,425	√	√	√	√	√	√		
Item 位号	Component 零件	Material 材质							
10.10	Casing 泵盖	HT250	316	HT250	HT250	HT250	HT250		
10.90	Central body 中间体	HT250	316	HT250	HT250	HT250	316		
13.70	Guide disc 导流盘	HT250	316	316	HT250	316	316		
23.50	Vane wheel impeller 叶轮	304	316	316	316	304	304		
43.30	Mechanical seal 机械密封	XBPFF Q22BVGG	Q22BMGG	Q22BVGG / Q22BMGG					
		X: Ceramic 陶瓷		P: Perbunan 丁腈橡胶NBR					
		Q22: Sic 碳化硅		M: PTFE encapsulated 荚橡胶外包裹聚四氟乙烯					
		B: Carbon 石墨		F: 304 不锈钢					
		V: Vinton 氟橡胶		G: 316 不锈钢					

## Sectional drawings 剖视图

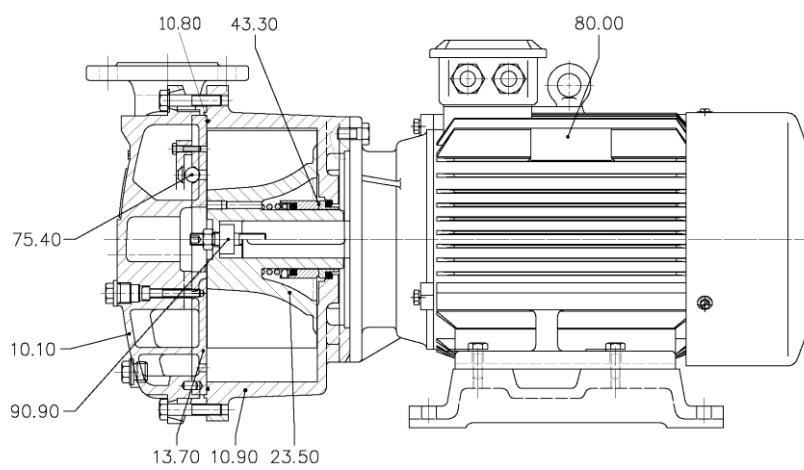
VA 25, VA 50



VA 90, VA 125, VA 150

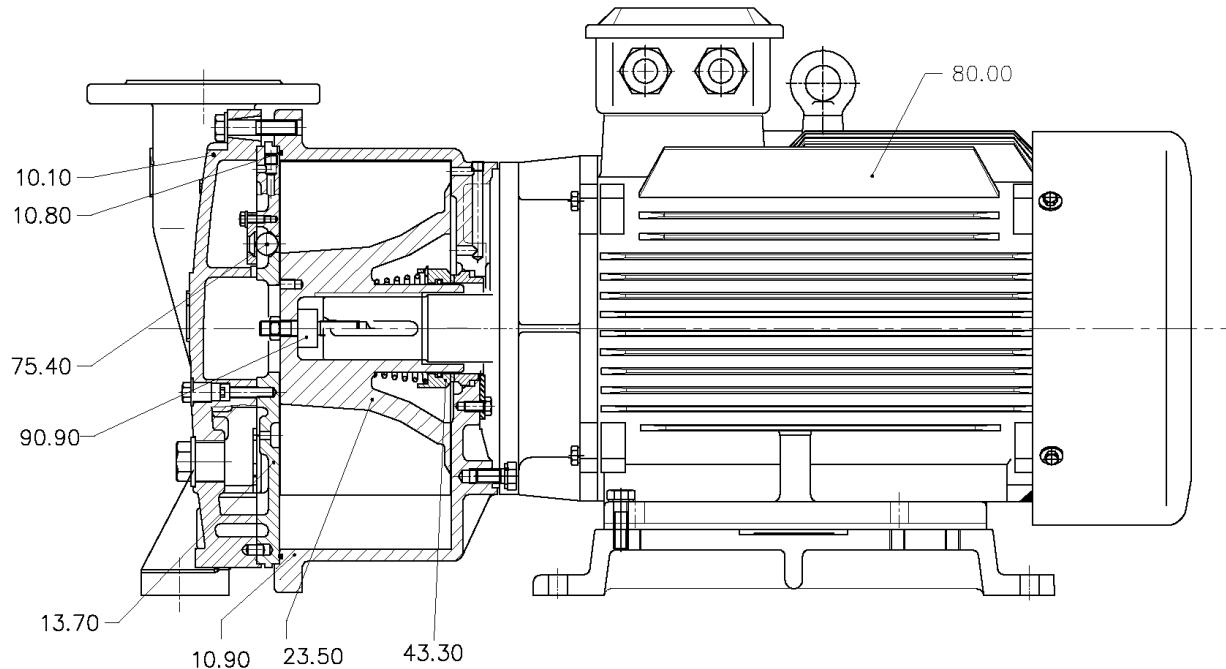


VA 250



10.10	Casing 泵盖
13.70	Guide disc 导流盘
10.90	Central body 中间体
23.50	Vane wheel impeller 叶轮
80.00	Motor 电机
10.80	Sealing ring 密封圈
43.30	Mechanical seal 机械密封
75.40	Valve balls 阀球
90.90	Adjust screw 调节螺丝

VA 325, VA 425

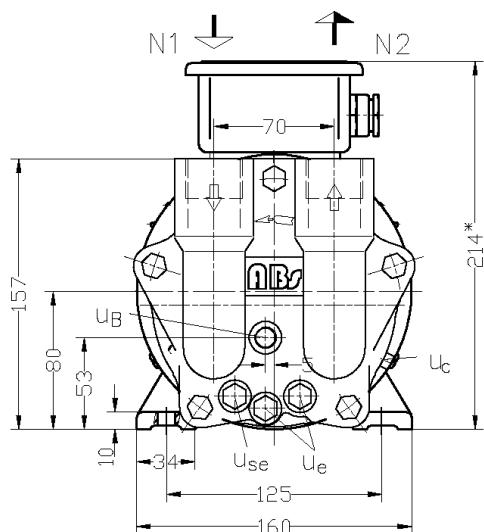
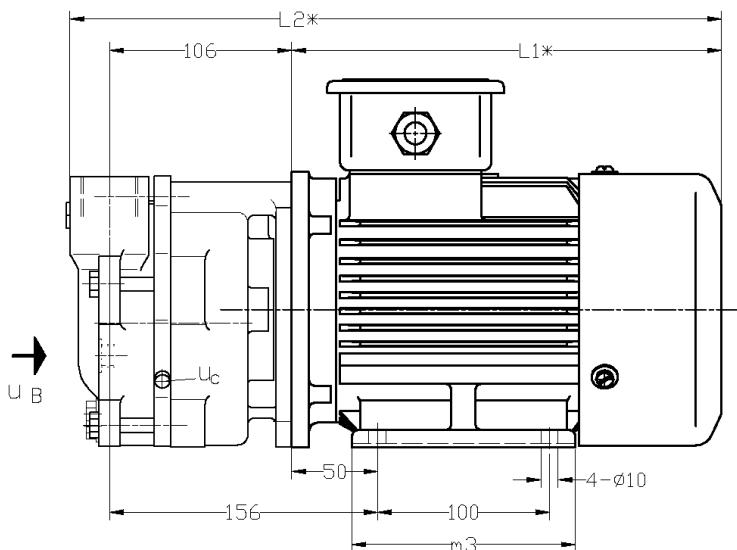


## Table of Dimensions and weights 外形尺寸和重量列表

\* Dimensions and weights are valid for standard motors used by ABs Pumps (Shanghai)

\* 尺寸和重量对昂卜(上海)使用的标准电机有效

### VA 25



Pump 泵型号	Electric motor 电机 IP55,2P			L1	L2	m3	Approx weight 重量 Kg				
	size 机座号	kW 功率					Motor 电机	Pump+ Motor 泵+电机			
		50Hz	60Hz								
VA 25	80M1	0.75		250	379	130	14	23.5			
	80M2		1.1	265	394	150	15	24.5			

N 1 = gas inlet G 1 吸气口 G1

N 2 = gas outlet G 1 排气口 G1

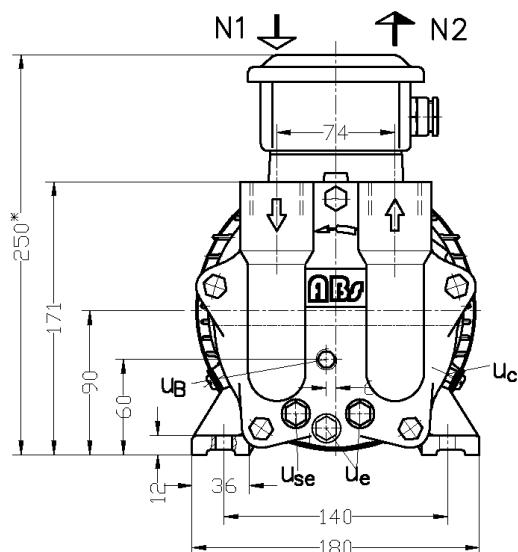
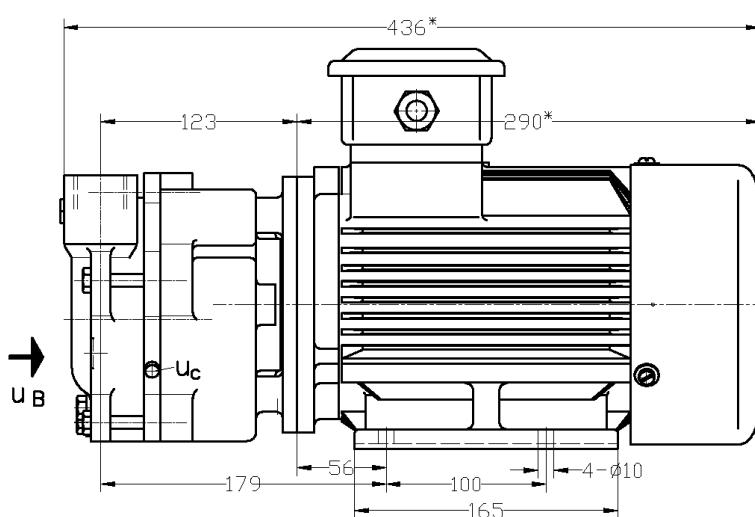
UB = connection for service liquid G ¼ 工作液连接口 G ¼

Uc = connection for protection against cavitation M 5 气蚀保护管接口 M5

Ue = drain connection G ¼ 排液接口 G ¼

Use = connection for dirt drain G ¼ 排污接口 G ¼

### VA 50



Pump 泵型号	Electric motor 电机 IP55,2P			Approx. weight 重量 kg	
	size 机座号	kW 功率		Motor 电机	Pump+ Motor 泵+电机
		50Hz	60Hz		
VA 50	90S-2	1.5		20	30
			2.2	23	33

N 1 = gas inlet G 1 吸气口 G1

N 2 = gas outlet G 1 排气口 G1

UB = connection for service liquid G ¼ 工作液连接口 G ¼

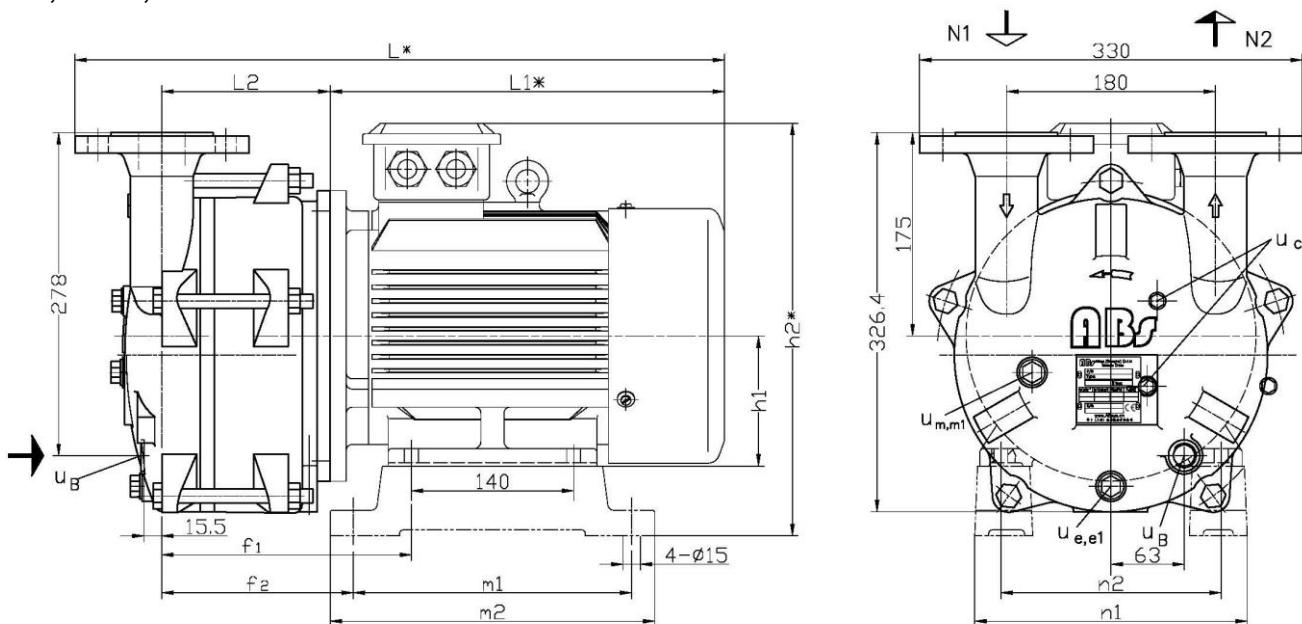
Uc = connection for protection against cavitation M 5 气蚀保护管接口 M5

Ue = drain connection G ¼ 排液接口 G ¼

Use = connection for dirt drain G ¼ 排污接口 G ¼

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\* 尺寸和重量对昇宝(上海)使用的标准电机有效

VA 90- VA 125- VA 150



N 1 = gas inlet DN 40  
吸气口 DN 40

N 2 = gas outlet DN 40  
排气口 DN 40

**U<sub>B</sub>** = connection for service liquid G ½  
工作液连接口 G ½

$u_c$  = connection for protection against  
气蚀保护管接口 G 1/4

$U_e$  = drain connection  $G^{3/8}$   
排液接口  $G^{3/8}$

$U_{se}$  = Connection for dirt drain  $G^{3/8}$   
排污接口  $G^{3/8}$

$U_m$  = connection for pressure gauge G  $\frac{3}{8}$   
压力表接口 G  $\frac{3}{8}$

$U_{m1}$  = connection for drain valve G  $\frac{3}{8}$   
排水阀接口 G $\frac{3}{8}$

Pump 泵型号	motor 电机 IP 55,50Hz,4P		h <sub>1</sub>	h <sub>2</sub>	f <sub>1</sub>	f <sub>2</sub>	n <sub>2</sub>	n <sub>1</sub>	L <sup>*</sup>	L <sub>11</sub> <sup>*</sup>	L <sub>2</sub>	m <sub>1</sub>	m <sub>2</sub>	Approx weight 重量(kg)	
	Size	kW												Motor	Pump+ motor
VA 90	100L1	2.2	100	330	199	149	160	210	531	320	136	240	280	31	71
	100L2	3.0	100	330	199	149	160	210	531	320	136	240	280	36	76
VA 125	100L2	3.0	100	330	208	158	160	210	540	320	145	240	280	36	78
	112M	4.0	112	355	215	165	190	235	560	340	145	240	280	41	85
VA 150	112M	4.0	112	355	232	182	190	235	577	340	162	240	280	41	89
	112M	4.8	112	355	232	182	190	235	637	400	162	280	320	45	93

Pump 泵型号	motor 电机 IP 55,60Hz,4P		h <sub>1</sub>	h <sub>2</sub> *	f <sub>1</sub>	f <sub>2</sub>	n <sub>1</sub>	n <sub>2</sub>	L*	L1 <sub>1</sub> *	L2	m1	m2	Approx weight 重量(kg)	
	Size	kW												Motor	Pump+ motor
VA 90	100L2	3.3	100	330	199	149	160	210	571	360	136	240	280	36	76
VA 125	112M	4.8	112	360	215	165	190	250	620	400	145	280	320	41	85
VA 150	112M	6	112	360	232	182	190	250	637	400	162	280	320	45	93

Motor feet are part of the standard supply of VA 90-150  
电机底脚为标准配置

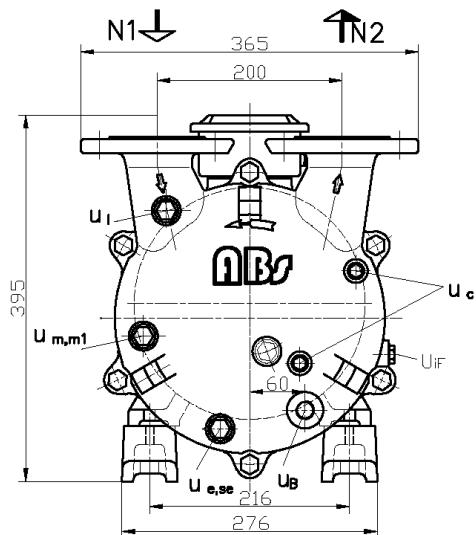
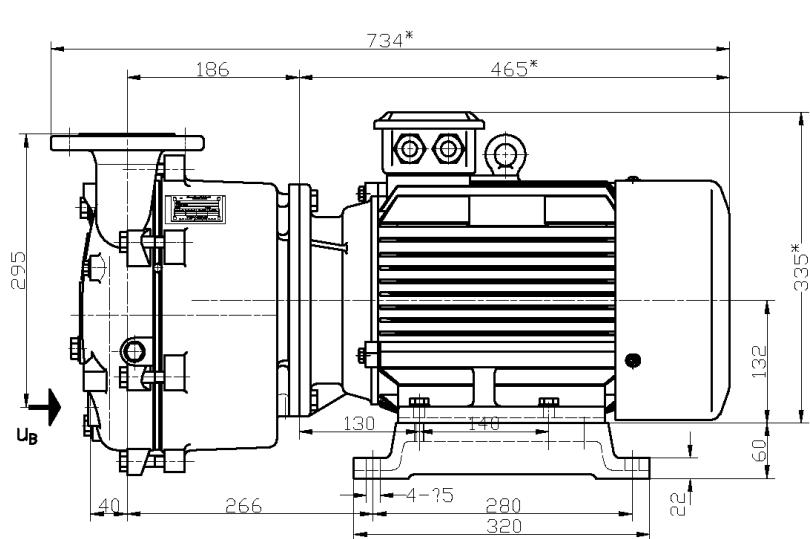
Flange connections see page 13 法兰连接请见第13页

## Table of Dimensions and weights 外形尺寸和重量列表

\* Dimensions and weights are valid for standard motors used by ABs (Shanghai)

\* 尺寸和重量对昂卜（上海）使用的标准电机有效

### VA 250



N 1 = gas inlet DN 50  
吸气口 DN 50

U<sub>e</sub> = drain connection G <sup>3</sup>/<sub>8</sub>  
排液接口 G <sup>3</sup>/<sub>8</sub>

N 2 = gas outlet DN 50  
排气口 DN 50

U<sub>se</sub> = connection for dirt drain G <sup>3</sup>/<sub>8</sub>  
排污接口 G <sup>3</sup>/<sub>8</sub>

U<sub>B</sub> = connection for service liquid G 1/2  
工作液连接口 G 1/2

U<sub>m</sub> = connection for pressure gauge G <sup>3</sup>/<sub>8</sub>  
压力表接口 G <sup>3</sup>/<sub>8</sub>

U<sub>c</sub> = connection for protection against cavitation G 1/4  
气蚀保护管接口 G 1/4

U<sub>m1</sub> = connection for drain valve G <sup>3</sup>/<sub>8</sub>  
排水阀接口 G <sup>3</sup>/<sub>8</sub>

U<sub>if</sub> = adjusting screw for internal liquid return G <sup>3</sup>/<sub>8</sub>  
内循环液体调校螺丝 G <sup>3</sup>/<sub>8</sub>

U<sub>l</sub> = Connection for relief valve G <sup>3</sup>/<sub>8</sub>  
单向阀接口 G <sup>3</sup>/<sub>8</sub>

Pump 泵型号	Electric motor 电机 IP55,50Hz,4P			Approx. weight 重量 Kg	
	size 机座号	kW 功率		Motor 电机	Pump+ Motor 泵+电机
		50Hz	60Hz		
VA 250	132 S	5.5		60	118
			8	70	128

Motor feet are part of the standard supply of VA250  
电机底脚为标准配置

Flange connections see page 13  
法兰连接请见第13页

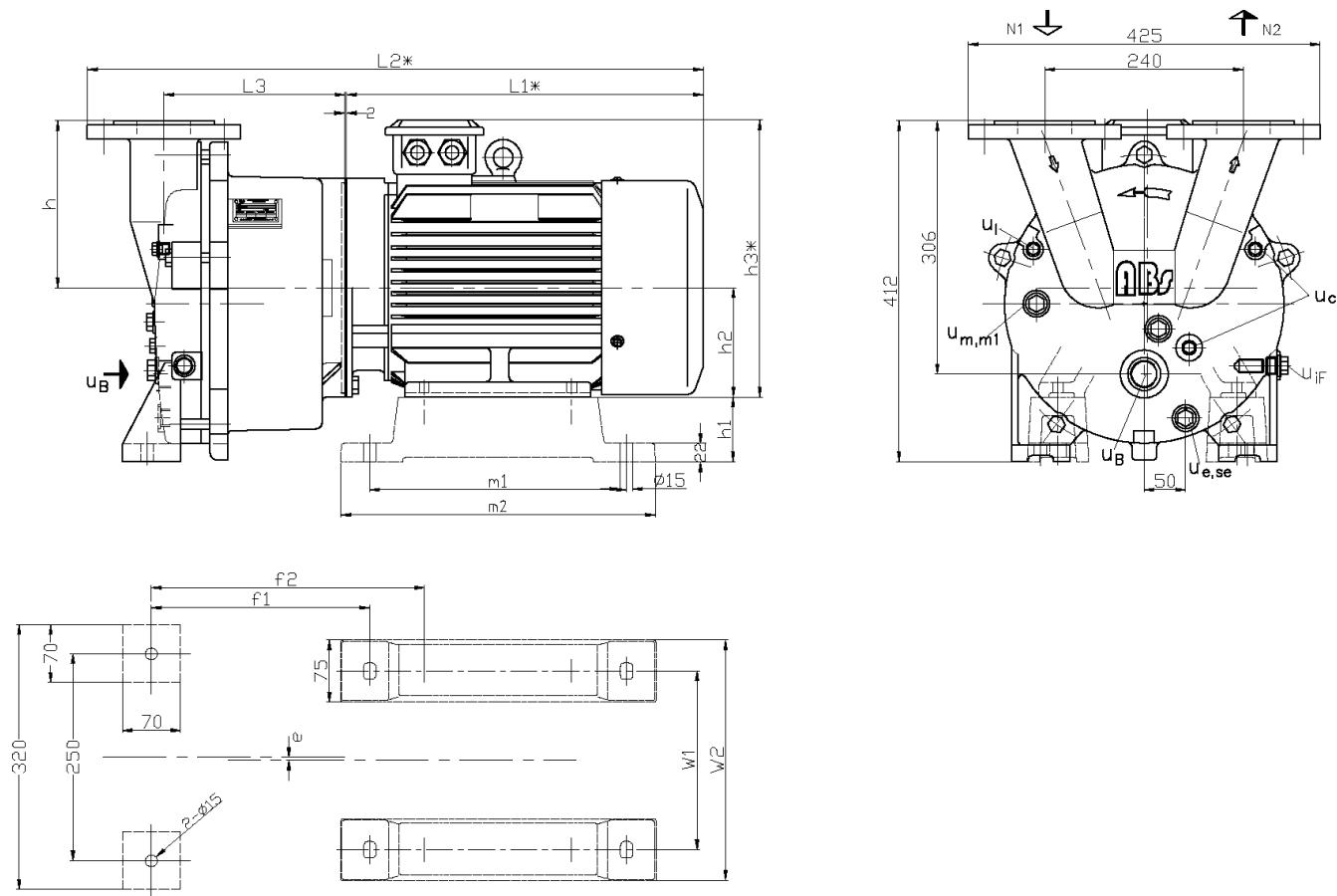
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## Table of Dimensions and weights 外形尺寸和重量列表

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\* 尺寸和重量对昂卜（上海）使用的标准电机有效

### VA 325, VA 425



N 1 = gas inlet DN 65  
吸气口 DN 65

N 2 = gas outlet DN 65  
排气口 DN 65

u<sub>B</sub> = connection for service liquid G 1  
工作液连接口 G 1

u<sub>c</sub> = connection for protection against cavitation G 1/4  
气蚀保护管接口 G 1/4

u<sub>e</sub> = drain connection G 1/2  
排液接口 G 1/2

u<sub>se</sub> = connection for dirt drain G 1/2  
排污接口 G 1/2

u<sub>m</sub> = connection for pressure gauge G 1/2  
压力表接口 G 1/2

u<sub>m1</sub> = connection for drain valve G 1/2  
溢流阀接口 G 1/2

u<sub>iF</sub> = adjusting screw for internal liquid return  
内部工作液回流调节螺栓

u<sub>i</sub> = Connection for relief valve G 1/4  
单向阀接口 G 1/4

Pump 泵型号	electric motor 电机 IP 55				e	f <sub>1</sub>	f <sub>2</sub>	h	h1	h2	h3*	m1	m2	w1	w2	L3	L1*	L2*	weight abt. 重量约	Motor 电机	Pump+ Motor 泵+电机
	kW																				
VA 325	132 M				4	269	335	202	78	132	335	310	380	216	291	219	430	743	74	153	
	160M					289	349		50	160	415	375	415	254	329		550	863	108	185	
VA 425	160 M				6	303	363	200	52	160	415	375	415	254	329	233	550	877	108	187	
	160M																		128	207	

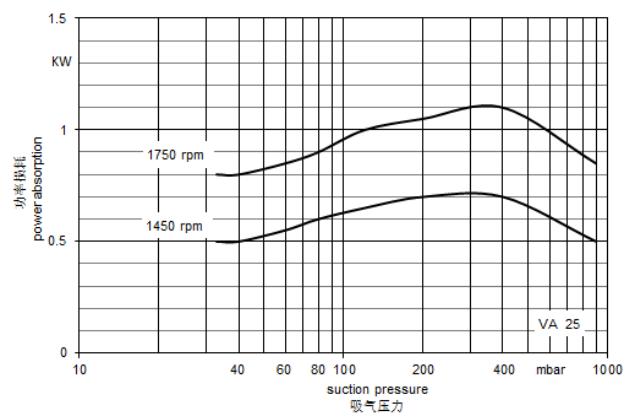
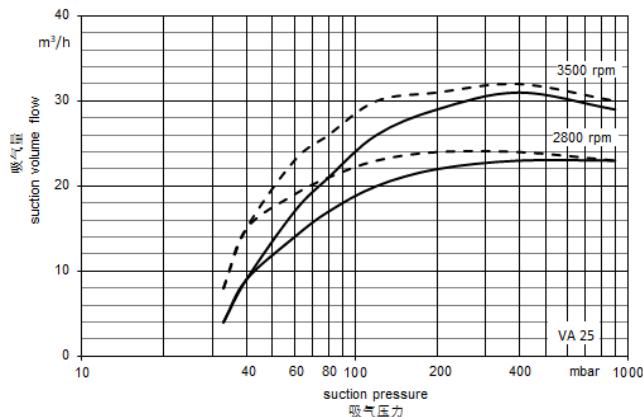
Motor feet are part of the standard supply of VA325 and VA425

电机底脚为标准配置

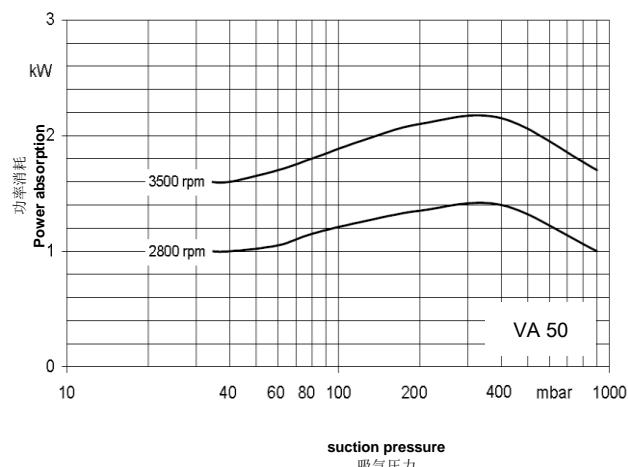
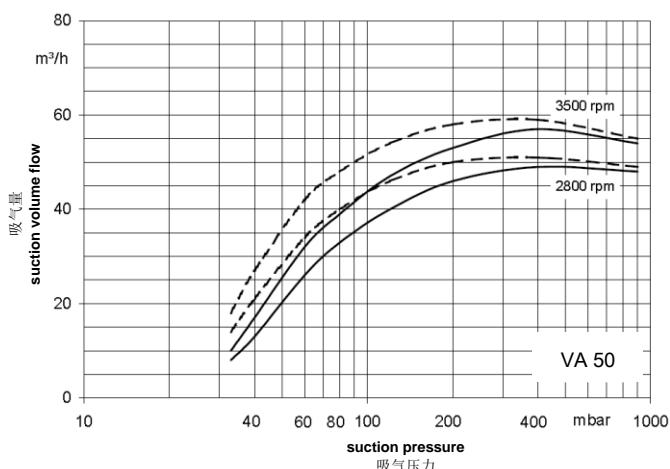
Flange connections see page 13  
法兰连接请见第13页

## Performance Curves 泵的性能曲线

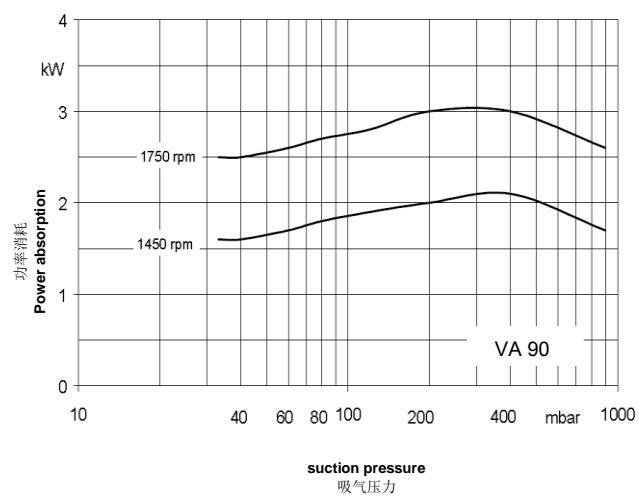
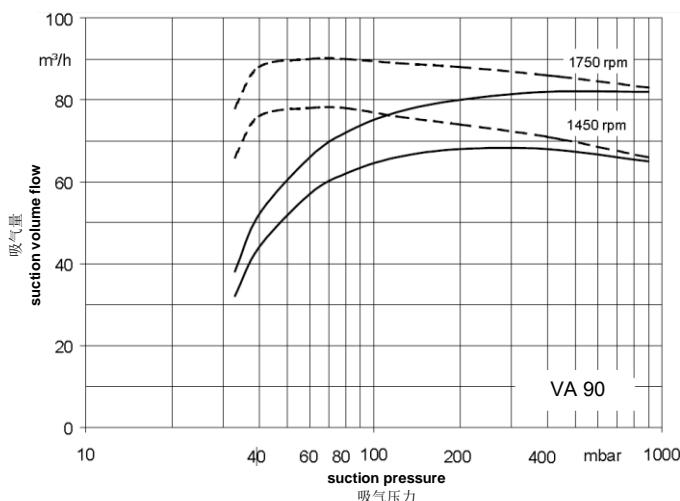
VA 25



VA 50



VA 90



The operating data are applicable under the following conditions:

性能曲线基于如下工况：

pumping medium:

- dry air 干空气:  $20^\circ\text{C}$  \_\_\_\_\_

suction medium:

- water vapour saturated air 饱和空气:  $20^\circ\text{C}$  \_\_\_\_\_

service liquid:

- water 水 :  $15^\circ\text{C}$

工作液:

Compression pressure

1013 mbar (atmospheric pressure)

排气压力:

标准大气压

The suction volume flow is applied to the suction pressure

吸气量是入口压力下的流量

Tolerance of the operating data 10%

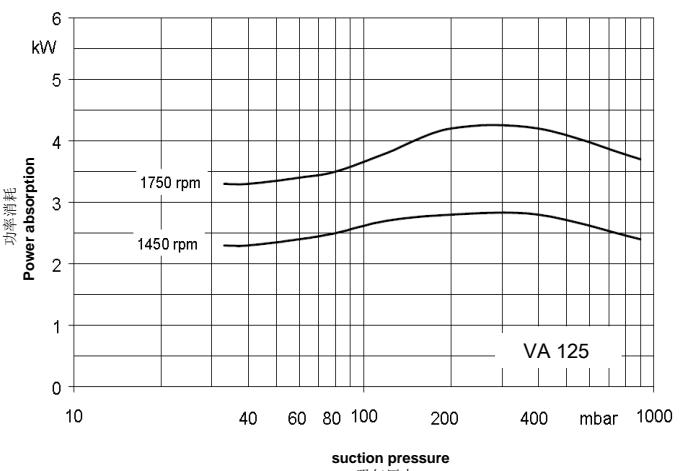
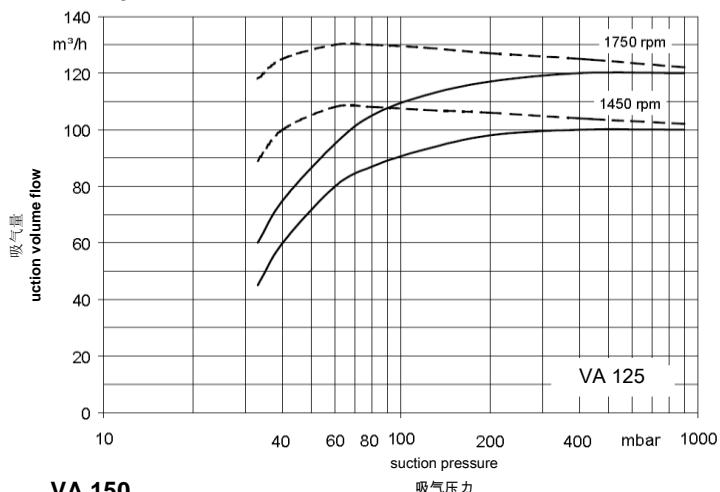
性能允许误差10%

Max. fresh water need with lowest suction pressure

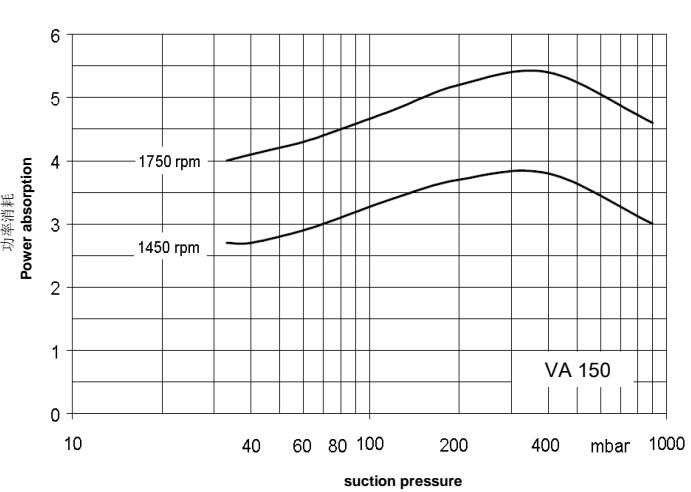
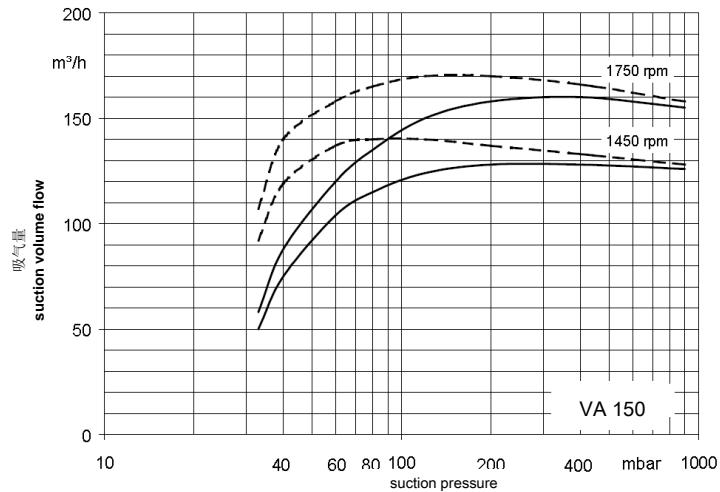
最大新鲜水用量是最低入口压力下的流量

## Performance Curves 泵的性能曲线

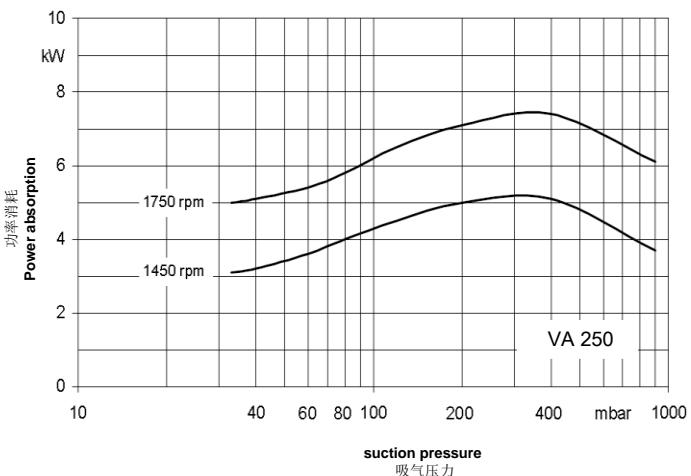
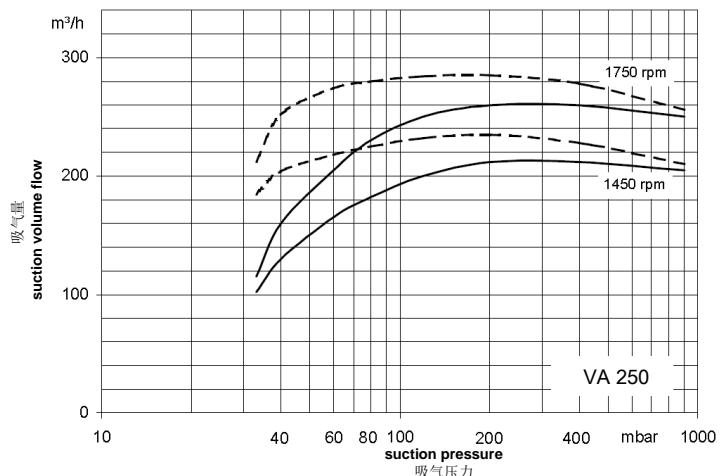
**VA 125**



**VA 150**



**VA 250**



The operating data are applicable under the following conditions:

性能曲线基于如下工况：

pumping medium:

吸气介质

service liquid:

工作液

Compression pressure

排气压力

The suction volume flow is applied to the suction pressure

Tolerance of the operating data 10%

Max. fresh water need with lowest suction pressure

- dry air 干空气:

$20^\circ\text{C}$

\_\_\_\_\_

- water vapour saturated air 饱和空气:

$20^\circ\text{C}$

\_\_\_\_\_

- water 水 :

$15^\circ\text{C}$

1013 mbar (atmospheric pressure)

标准大气压

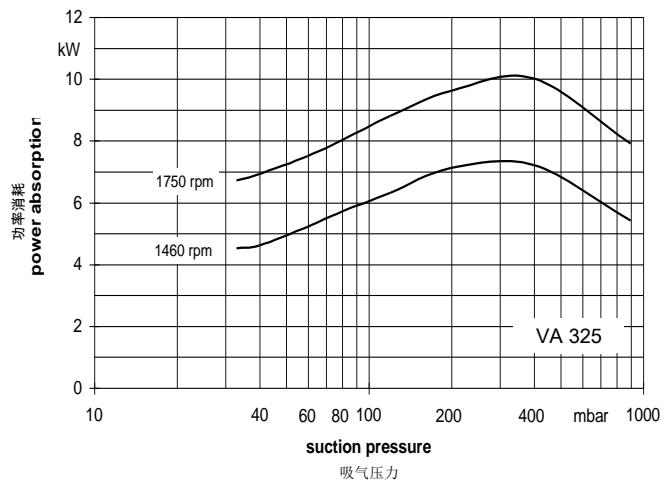
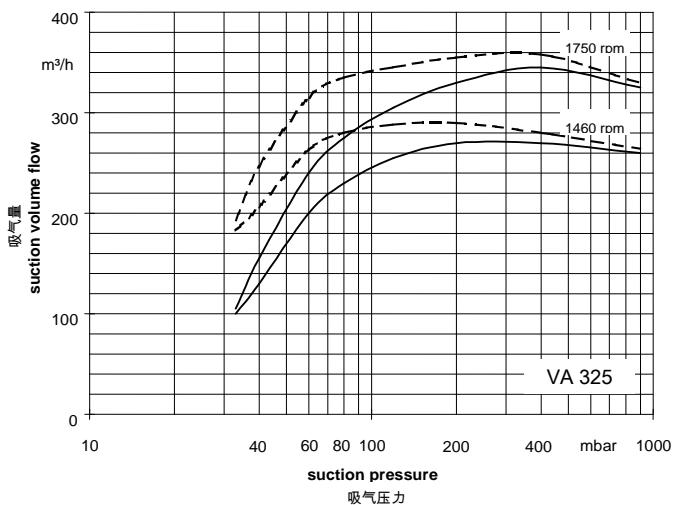
吸气量是入口压力下的流量

性能允许误差10%

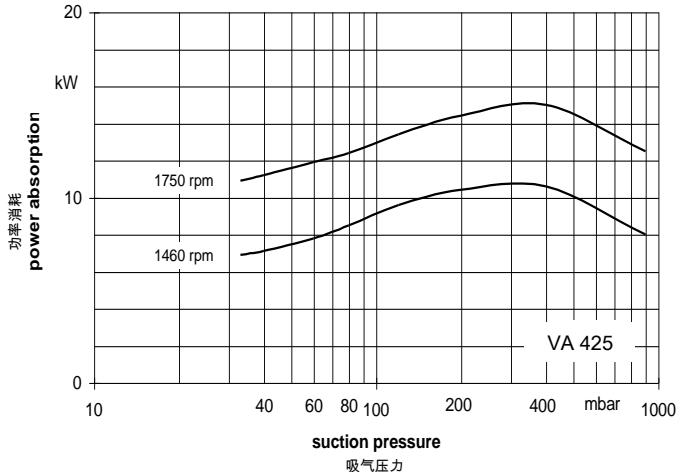
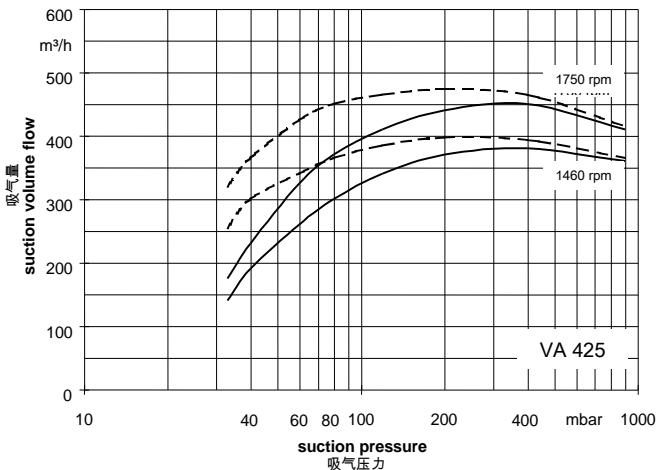
最大新鲜水用量是最低入口压力下的流量

## Performance Curves 泵的性能曲线

VA 325



VA 425



The operating data are applicable under the following conditions:

性能曲线基于如下工况：

pumping medium:

- dry air 干空气  $20^{\circ}\text{C}$  \_\_\_\_\_

吸气介质：

- water vapour saturated air 饱和空气  $20^{\circ}\text{C}$  \_\_\_\_\_

service liquid:

- water 水  $15^{\circ}\text{C}$  \_\_\_\_\_

工作液：

Compression pressure

1013 mbar (atmospheric pressure)

排气压力

标准大气压

The suction volume flow is applied to the suction pressure

吸气量是入口压力下的流量

Tolerance of the operating data 10%

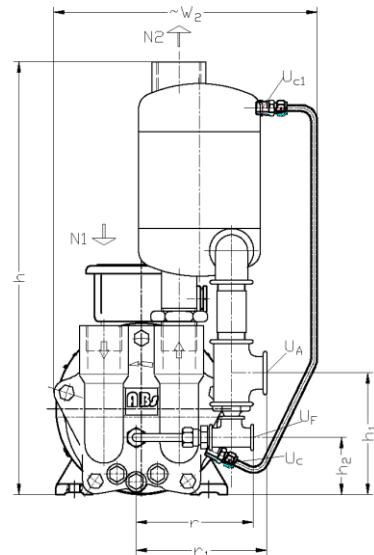
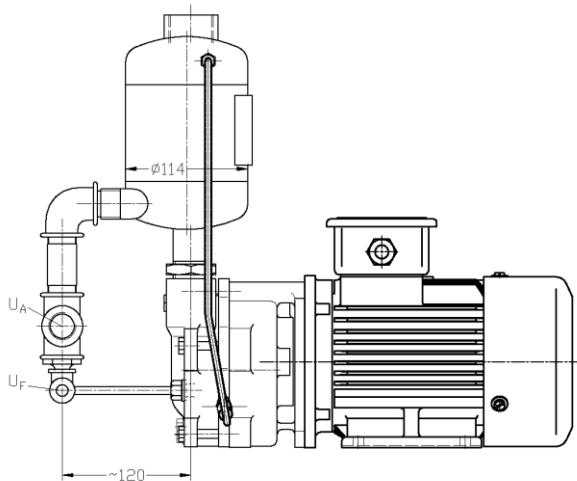
性能允许误差10%

Max. fresh water need with lowest suction pressure

最大新鲜水用量是最低入口压力下的流量

## Arrangement Drawings with Accessories 带附件外形图

VA 25, VA 50



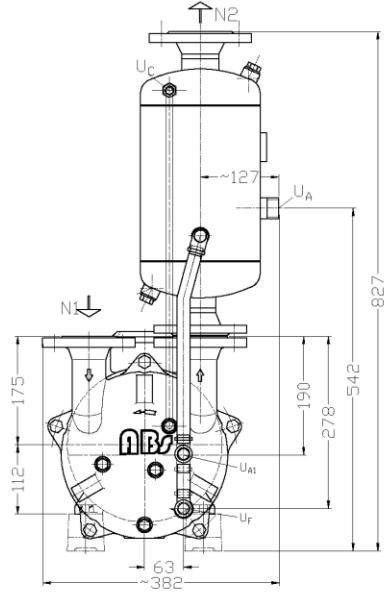
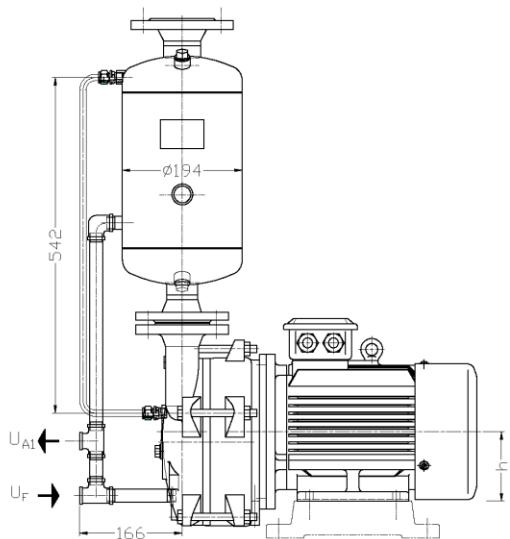
Pump 泵型号	electric motor 电机 kW IP 55, 50Hz	h	h <sub>1</sub>	h <sub>2</sub>	r	r <sub>1</sub>	w <sub>2</sub>	Approx. weight 重量约 Kg
VA 25	801 0.75	398	117	54	105	117	217	29
VA 50	90S 1.5	411	123	60	107	119	225	38

\*\* Connection lines : see P15 list of accessories

\*\* 连接管线见 P15 附件

- N 1 = gas inlet G 1 吸气口 G1
- N 2 = gas outlet G 1½ 排气口 G1½
- U<sub>A</sub> = connection for dirt drain G ¾ 排污接口 G ¾
- U<sub>F</sub> = connection for fresh liquid G ¼ 补充液接口 G ¼
- U<sub>C</sub> = connection for protection against cavitation M5 气蚀保护管接口 M5
- Uc1 = connection for protection against cavitation G 1/8 气蚀保护接口 G1/8

VA 90, VA 125, VA 150



Pump 泵	electric motor 电机 kW IP 55, 50Hz	Approx. weight 重量 Kg
VA 90	100L1	72
	100L2	75
VA 125	100L2	78
	112M	91
VA 150	112M	94
	112M	97

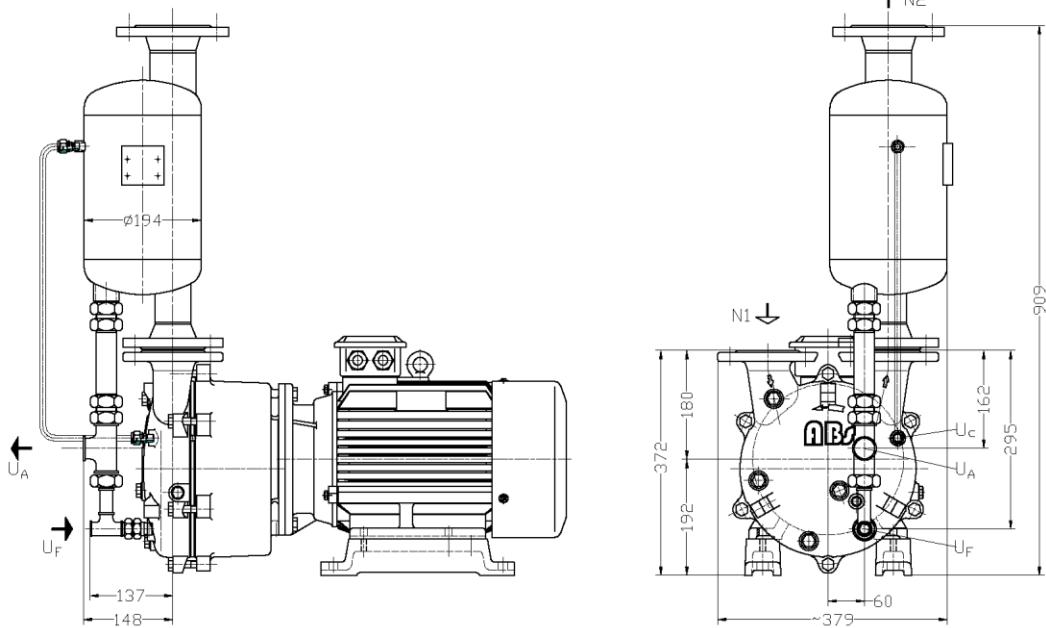
\*\*Connection lines : see P12 list of accessories

连接管线见P15附件

- N 1 = gas inlet DN40 吸气口DN40
- N 2 = gas out DN50 排气口DN50
- U<sub>A</sub> = connection for dirt drain G 1 排污接口 G 1
- U<sub>F</sub> = connection for fresh liquid G ½ 补充液接口 G ½
- U<sub>C</sub> = connection for protection against cavitation G 1/4 气蚀保护管接口 G ¼
- Ua1 = connection for dirt drain G 1 排污接口 G1

## Arrangement Drawings with Accessories 带附件外形图

### VA 250



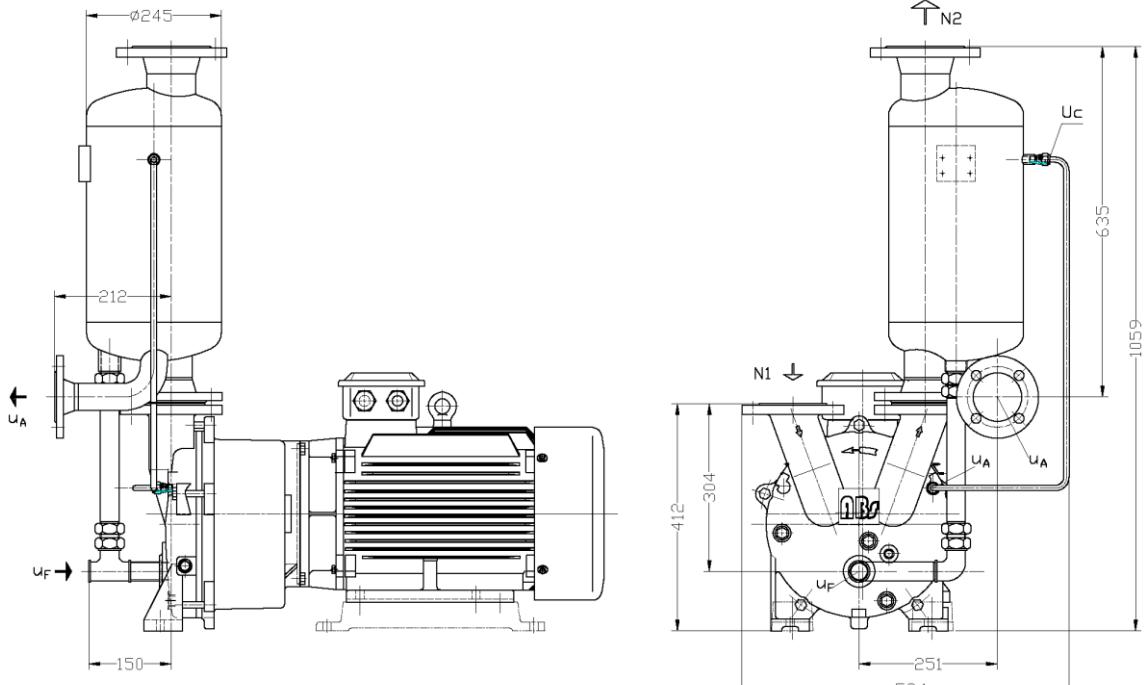
Pump 泵型号	electric motor 电机 kW IP 55, 50Hz	Approx. weight 重量约 Kg
VA 250	132S	5.5

\*\*Connection lines : see P15 list of accessories

连接管线见P15附件

- N 1 = gas inlet DN 50 吸气口 DN 50
- N 2 = gas outlet DN 65 排气口 DN 65
- u<sub>A</sub> = connection for dirt drain G 1 排污接口 G 1
- u<sub>F</sub> = connection for fresh liquid G 1/2 补充液接口 G 1/2
- u<sub>c</sub> = connection for protection against cavitation G 1/4 气蚀保护管接口 G 1/4

### VA 325, VA 425



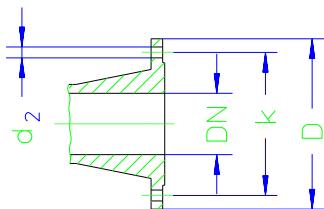
Pump 泵型号	electric motor 电机 IP 55,50 Hz	Weight 重量 ca. kg 约
VA 325	132 M	7.5Kw
VA 425	160 M	11.0Kw

\*\*Connection lines: see P15 list of accessories

连接管线见P15附件

- N 1 = gas inlet DN 65 吸气口 DN 65
- N 2 = gas outlet DN 80 排气口 DN 80
- u<sub>A</sub> = connection for drain DN 40 排液接口DN 40
- u<sub>F</sub> = connection for fresh liquid G 1 补充液接口G 1
- u<sub>c</sub> = connection for protection against cavitation G 1/4 气蚀保护管接口

## Flange Connections to DIN 2501 PN10 法兰尺寸按 DIN 2501 PN10 标准



flange connections to DIN 2501 PN 10 法兰尺寸				
DN	40	50	65	80
k	110	125	145	160
D	150	165	185	200
Number 数量 x d <sub>2</sub>	4 x 18	4 x 18	4 x 18	8 x 18

## Water flow requirements 水流量需求

入口压力 ( mbar )		33			120			200			400						
Pump 泵型号	Speed 转速	KB			KB			KB			KB						
		Temperature difference 温差 [°C]		FB													
[rpm]		10	5	2		10	5	2		10	5	2		FB			
VA 25	2800	0.04	0.06	0.12	0.26	0.05	0.08	0.13	0.26	0.05	0.08	0.14	0.26	0.05	0.08	0.12	0.2
	3500	0.05	0.09	0.15		0.06	0.10	0.16		0.07	0.11	0.16		0.06	0.10	0.14	
VA 50	2800	0.07	0.13	0.23	0.5	0.09	0.15	0.25	0.48	0.09	0.15	0.25	0.45	0.09	0.14	0.22	0.35
	3500	0.11	0.18	0.29		0.12	0.20	0.31		0.13	0.20	0.30		0.12	0.18	0.25	
VA 90	1450	0.12	0.22	0.41	1.0	0.14	0.24	0.44	0.95	0.14	0.25	0.44	0.9	0.15	0.24	0.41	0.75
	1750	0.18	0.30	0.52		0.19	0.32	0.53		0.20	0.33	0.53		0.19	0.31	0.47	
VA 125	1450	0.17	0.28	0.50	1.0	0.19	0.31	0.52	0.95	0.19	0.31	0.51	0.9	0.18	0.29	0.46	0.75
	1750	0.22	0.36	0.59		0.24	0.39	0.60		0.26	0.40	0.60		0.24	0.37	0.53	
VA 150	1450	0.19	0.32	0.54	1.0	0.22	0.36	0.58	0.95	0.23	0.37	0.57	0.9	0.23	0.35	0.51	0.75
	1750	0.26	0.41	0.63		0.29	0.44	0.65		0.30	0.45	0.64		0.29	0.41	0.57	
VA 250	1450	0.22	0.37	0.63	1.2	0.29	0.45	0.70	1.1	0.30	0.46	0.68	1.0	0.28	0.42	0.59	0.8
	1750	0.32	0.50	0.77		0.37	0.55	0.79		0.38	0.55	0.75		0.35	0.49	0.64	
VA 325	1460	0.31	0.52	0.88	1.6	0.40	0.63	0.97	1.5	0.42	0.65	0.96	1.4	0.40	0.60	0.84	1.15
	1750	0.42	0.67	1.03		0.50	0.75	1.07		0.52	0.76	1.05		0.49	0.69	0.91	
VA 425	1460	0.46	0.74	1.19	2.0	0.56	0.85	1.23	1.75	0.57	0.84	1.18	1.6	0.54	0.76	1.01	1.3
	1750	0.64	0.97	1.40		0.69	0.99	1.34		0.70	0.97	1.27		0.64	0.85	1.06	

FB [m<sup>3</sup>/h] = fresh water service 新鲜工作水

KB [m<sup>3</sup>/h] = combined liquid service with service water 10 °C, 5 °C, 2 °C warmer than the fresh water.

比新鲜水温高10 °C, 5 °C, 2 °C 的混合工作液

## Data regarding the pump size 关于泵规格的数据

### Order notes 定单代码

Series + Size 系列+规格	Shaft Sealing 轴密封		Material Design 材料设计		Motor 电机代码
	XP	Standard Mechanical Seal 标准机械密封 gasket Perburan 丁腈橡胶垫圈	OK	Main parts HT250 主要零件材质为铸铁 Impeller 304 叶轮为 304 不锈钢	B**: 标准电压非标轴串定制电机 Standard voltage and Frequency
	QV	Standard mechanical seal 标准机械密封 O-rings Viton O型圈为氟橡胶	SZ	Main parts from HT250 主要零件材质为铸铁 Impeller and guide disc from 316 叶轮和导流盘为 316 不锈钢	S**: 非标电压非标轴串定制电机 Special voltage or Frequency
	QM	Special mechanical seal 特殊机械密封 O-rings Viton encapsulated with Teflon O型圈为氟橡胶外包裹聚四氟乙烯	4B	Main parts from 316 主要零件材质为 316 不锈钢	
	EV EM	Special mechanical seal Special mechanical seal 合金机械密封, 非标定制			
VA 25 50	XP		OK		B**/S**
VA 90 125 150	QV, QM, EV, EM		OK, 4B, SZ		B**/S**
VA 250 325 425	QV, QM, EV, EM		OK, 4B, SZ		B**/S**

### Motor data 电机数据

Series+size 系列+规格	Motor enclosure 电机防护等级 IP 55 50 Hz				Motor enclosure 电机防护等级 IP 55 60 Hz			
	Y-Δ voltage Y-Δ -电压 V +/- 5%	Power 功率 kW	Size 规格	Motor-code 电机代码	Y-Δ voltage Y-Δ -电压 V +/-10%	Power 功率 kW	Size 规格	Motor-code 电机代码
VA 25	380/220	0.75	80M1-2	B31	440/220	1.1	80M2-2	S01
VA 50	380/220	1.5	90 S-2	B32	440/220	2.2	90 S - 2	S02
VA 90	380/220	2.2	100 L1- 4	B33	440/220	3.3	100 L2- 4	S03
		3	100 L2- 4	B34		4.8	112 M - 4	S04
VA 125	380/220	3	100 L2- 4	B34	440/220	4.8	112 M - 4	S04
		4	112 M - 4	B35		6	112 M - 4	S05
VA 150	660/380	4	112 M - 4	B35	720/440	6	112 M - 4	S05
		4.8	112 M - 4	S35				
VA 250	660/380	5.5	132 S - 4	B36	720/440	8	132 S - 4	S06
VA 325	660/380	7.5	132M - 4	B37	720/440	13.2	160 M - 4	S07
VA 425	660/380	11	160M - 4	B38	720/440	18	160 M - 4	S08

### Example for ordering 定单范例

The pump size VA 250 in cast iron with impeller in stainless steel with standard mechanical seal and 5.5kW motor has the order code:  
VA250-0K-QV-B36

配不锈钢叶轮，标准机械密封和5.5kW电机的VA 250铸铁泵的订单代码为：VA250-0K-QV-B36。

## Accessories 附件

Recommended accessories 推荐附件		VA 25	VA 50	VA 90	VA 125	VA 150	VA 250	VA 325	VA 425		
Overhead liquid separator 上置式 气液分离器	Type 型号	XBa 243		XBa 1042			XBa 940	XBa 2040			
	Material design 材质	304 / 20 steel									
	Weight 重量 (kg)	2.94	9.7		10.5	20					
Service liquid line 工作液管路	Material design 材质	304									
Cavitation protection line 气蚀保护管路	Material design 材质	304									
ABs Gas ejector 大气喷射器	Type 型号	GEV25	GEV50	GEV90	GEV125	GEV150	GEV250	GEV325	GEV425		
	Service liquid temp. °C 工作液温度 °C	15 - 30 °C									
	Drive nozzle 喷嘴	Cu / 304/ PTFE									
	Venturi tube 文丘里管	Cu /304/ PTFE									
	Casing 壳体	HT250/PTFE									
	Venturi tube holder 文丘里管撑	HT250/304									
	Insert ring 插入环	304/ PTFE									
Disc type non-return valve 止回阀	Type 型号	C-NRV-G1		C-NRV-40			C-NRV-50	C-NRV-65			
	Weight 重量	2.2		2.6			3.2	4.5			
	Material design 材质	Casing: valve disc: sealing disc:	阀体 阀板 密封板	304/316; 20# 304/316; Teflon. PTFE							

Any changes in the interest of the technical development are reserved.

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